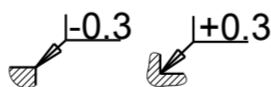


ISO 13920 Welded Construction	<1000		6.0	0.8
	<630		4.0	0.7
	<400		3.0	0.6
	<250		3.0	0.4
	100		2.0	0.3
	40		1.5	0.2
	L mm		Ham. I.	
	Nom. Size		Class	
	<4000		2.0	0.4
	<2000		1.2	0.4
ISO 2768 General Tolerances	<1000		0.8	0.3
	<400		0.5	0.3
	30-120		0.3	0.2
	2-30		0.2	0.1
	L mm		M ± K ± L	
	Nom. Size		Class	
	>20000		9.0	8.0
	<20000		8.0	7.0
	<16000		7.0	6.0
	<12000		6.0	5.0
ISO 13920 Welded Construction	>8000		5.0	4.0
	<4000		4.0	3.0
	<2000		3.0	2.0
	<1000		2.0	1.5
	<400		1.0	1.0
	30-120		1.0	0.5
	2-30		1.0	0.5
	L mm		A ± E ± L	
	Nom. Size		Class	

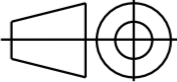
<p><b>STEEL SHEETS NOTES:</b></p>
<p>Thermal cutting - Classification of thermal cuts -            Geometrical product specification and quality tolerances            According to EN ISO 9013 - 231</p>
<p>Hot-rolled steel plates 3 mm thick or above -            Tolerances on dimensions and shape            According to EN10029 - B</p>

Edge without dimension according to DIN ISO 13715



$\nabla \sqrt{\text{Ra} 12.5}$        $(\nabla)$

Technical Specifications	-				
Technical Document	-				
Fixture/Mould Asset ID.	-				
Coating/Heat Tre./Roughness	-				
Paint/Color	-	Mod.No	Modification Description	Date	Sign

					S355J2 EN 10025		2.3
No	Parça Adý Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Ağırlık ( Kg )	
TYP	ISO 1302    ISO 8015    EN 22553		General Tol.	ISO 2768    f <input type="checkbox"/> m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>	<div>TUVASAS</div> <div>Turkish Wagon Industry</div> <div>EM20.24.03.51.008</div>		
	EN 15085-2 Certification Level	CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/> CL4 <input type="checkbox"/>	Weld Pro.	ISO 13920    A <input checked="" type="checkbox"/> B <input type="checkbox"/> E <input checked="" type="checkbox"/> F <input type="checkbox"/>			
	Approved	P.FARINA	Cast Steel	ISO 12708    Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>			
	Checked	M.BORLO	Scale				
	Prepared	E.PINTUS	1:2				
		Rib LH					
	Date:14/06/2018			Sheet:1/1	Size:A2	Rev:00	